

Technical Data Sheet



ALCOM CFX ASA 5010 WP 16014 SV1019-16MC

MOCOM

Base Polymer	Acrylonitrile/Styrene/Acrylate/Copolymer
Filler/Additive System	10 % PTFE
Colour	metallic effect
Special Features	improved sliding / wear, low tendency to flow lines
Market Segment	Machinery
Application Area	injection moulded parts
Typical Applications	bearings and sliding elements

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-4 h 80 °C in an air circulating dryer for 3-6 h dependant on moisture content
-----------------------	---

Processing Injection Moulding	melt temperature 240-280 °C mould temperature 40-80 °C
-------------------------------	---

Storage	dry, protected from light
---------	---------------------------

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2300	MPa	ISO 178
Flexural Stress (3.5% Strain)	62	MPa	ISO 178
Tensile Modulus	2200	MPa	ISO 527
Tensile Stress at Yield	41	MPa	ISO 527
Tensile Elongation at Yield	2.7	%	ISO 527
Tensile Elongation at Break	15	%	ISO 527
Impact Strength (Charpy, 23°C)	50	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	35	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	6	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	2	kJ/m ²	ISO 179/1eA
Ball Indentation Hardness H358/30	84	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	92	°C	ISO 306
HDT / A (1,8 MPa)	87	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	25	cm ³ /10min	ISO 1133
MVR temperature	220	°C	-
MVR load	10	kg	-
Shrinkage (lengthwise, 24h)	0.5 - 0.7	%	ISO 294-4
Shrinkage (lateral, 24h)	0.4 - 0.6	%	ISO 294-4
Physical Properties			
Density	1140	kg/m ³	ISO 1183